

OB1 - <offline>

""

Name:

Author:

Time stamp Code:

Lengths (block/logic/data):

Family:

Version: 0.1

Block version: 2

21.11.2007 10:36:12

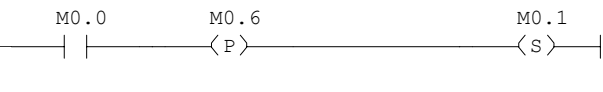
Interface: 15.02.1996 16:51:12

00338 00200 00020

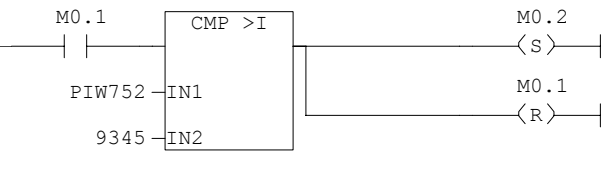
Address	Declaration	Name	Type	Initial value	Comment
0.0	temp	OB1_EV_CLASS	BYTE		Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Even t class 1)
1.0	temp	OB1_SCAN_1	BYTE		1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
2.0	temp	OB1_PRIORITY	BYTE		Priority of OB Execution
3.0	temp	OB1_OB_NUMBR	BYTE		1 (Organization block 1, OB1)
4.0	temp	OB1_RESERVED_1	BYTE		Reserved for system
5.0	temp	OB1_RESERVED_2	BYTE		Reserved for system
6.0	temp	OB1_PREV_CYCLE	INT		Cycle time of previous OB1 scan (milliseconds)
8.0	temp	OB1_MIN_CYCLE	INT		Minimum cycle time of OB1 (milliseconds)
10.0	temp	OB1_MAX_CYCLE	INT		Maximum cycle time of OB1 (milliseconds)
12.0	temp	OB1_DATE_TIME	DATE_AND_TIME		Date and time OB1 started

Block: OB1 "Main Program Sweep (Cycle)"

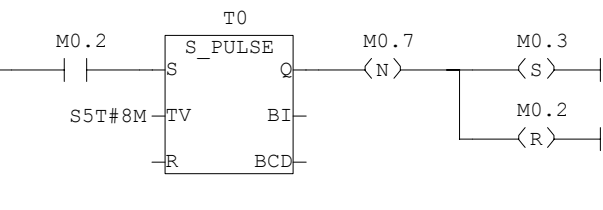
Network: 1 Этап I. Ловим фронт.



Network: 2 Этап I. Нарез до t=40

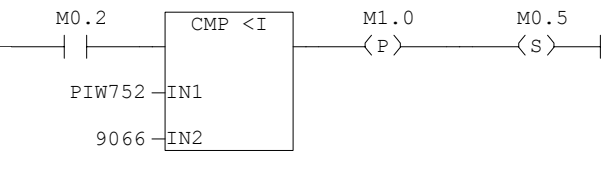


Network: 3 Этап II. Установка таймера



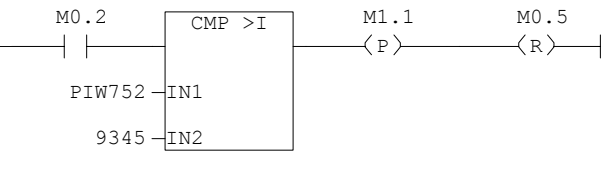
Network: 4

Этап II. Термостатирование



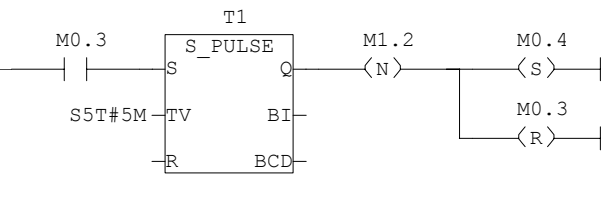
Network: 5

Этап II. Термостатирование



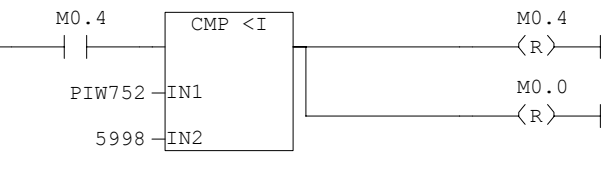
Network: 6

Этап III. Охлаждение



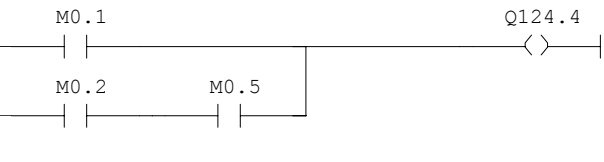
Network: 7

Этап IV. Ожидание конца процесса



Network: 8

Включение нагревателя



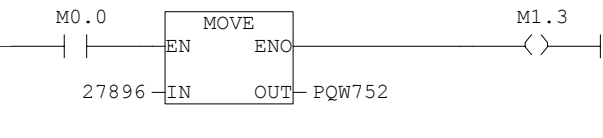
Network: 9

Подключение к вентилятору



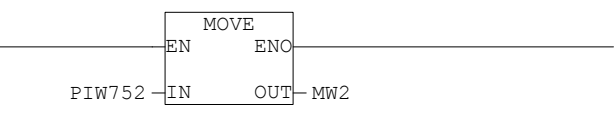
Network: 10

Подключение питания



Network: 11

Получение температуры



Network: 12

Подключение к мешалке

